

**Work Order ID 70764**

Wednesday, June 15, 2011 8:01:07 AM



Page 1

Item ID: D3635-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Gasket

Start Date: 6/15/2011 Start Qty: 12.00



Cust Item ID:

Required Date: 6/22/2011 Req'd Qty: 12.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

11-06-15

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D3635

Rev A

100

0.00



FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

I-Cut as per Dwg D3635 ☐ Dwg Rev: A ☐ Prog Rev: A ☐ 2-  
Deburr if necessary

B11-6-28

(36)

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

B11-6-28

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

8/16/2011

COUNT

(36)

**Work Order ID 70764**

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Page 2

Item ID: D3635-1

Accept

Revision ID:

Item Name: Gasket

Start Date: 6/15/2011 Start Qty: 12.00

Required Date: 6/22/2011 Req'd Qty: 12.00

Reference:

Cust Item ID:

Customer:

Approvals:

Process Plan: \_\_\_\_\_

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Run Start

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

Identify as per dwg & Stock Location: St 73

0.00



Packaging

Memo

0.00

Packaging

gb 836 11/06/29

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/06/29

11-06-29  
36

# Picklist Print

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Page 1

Work Order ID: 70764

Parent Item: D3635-1

Parent Item Name: Gasket



Start Date: 6/15/2011

Required Date: 6/22/2011

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP Rev:A New Issue 07-07-24 ec Verified By:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3195		Manufactured	No			100	sf	102.3344	0.025	0.315789			



60 Durometer Neoprene Rubber 1/8" thick



B1-6-28

36

Location

Loc Qty

Loc Code

MAT052

102.3343836

42122

102.334384

42122

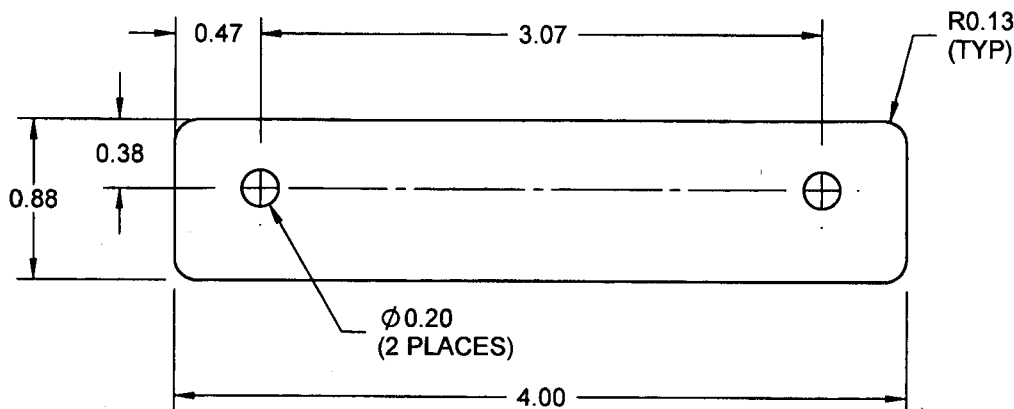




DESIGN <i>JB</i>	DRAWN BY <i>JB</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>JB</i>	DRAWING NO. <b>D3635</b>	REV. A SHEET 1 OF 1
DATE <b>07.06.01</b>		TITLE <b>GASKET</b>	SCALE 1:1
REV A	DATE 07.06.01	DESCRIPTION NEW ISSUE	

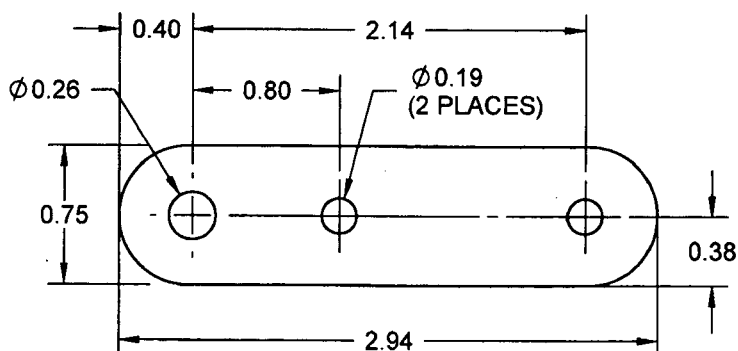
**RELEASED**

07.07.11 *PH*



**D3635-1 GASKET**

1) MATERIAL: BLACK 60 DUROMETER NEOPRENE SHEET (0.125 THICK, REF)  
(REF. DART SPEC. M-NEO60-S.125)



SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 70764

*PH 06-15*

**D3635-3 GASKET**

2) MATERIAL: BLACK 60 DUROMETER NEOPRENE SHEET (0.063 THICK, REF)  
(REF. DART SPEC. M-NEO60-S.063)

**D3635-1/-3 GENERAL NOTES:**

- 3) FINISH: NONE
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

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